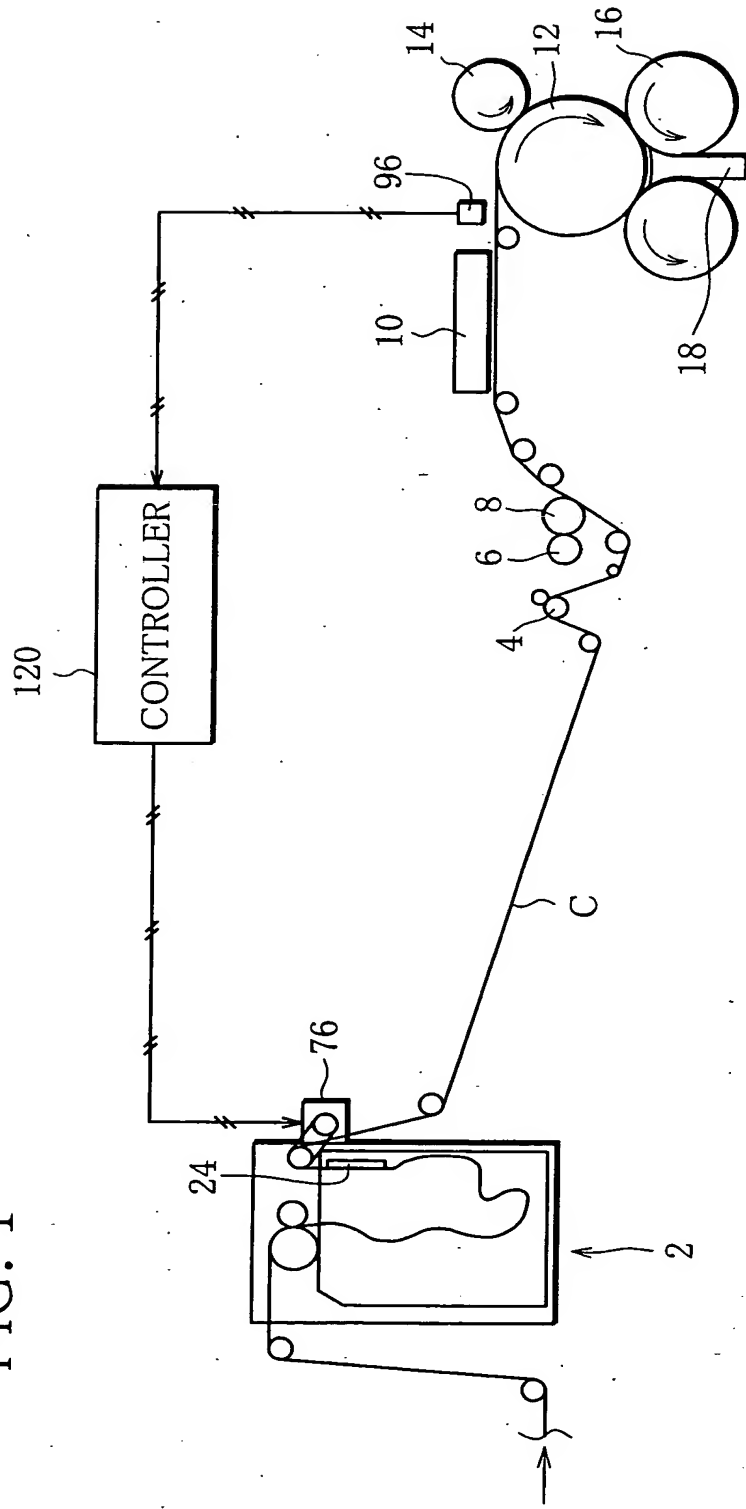


FIG. 1



TIP PAPER WINDING SECTION

FIG. 2

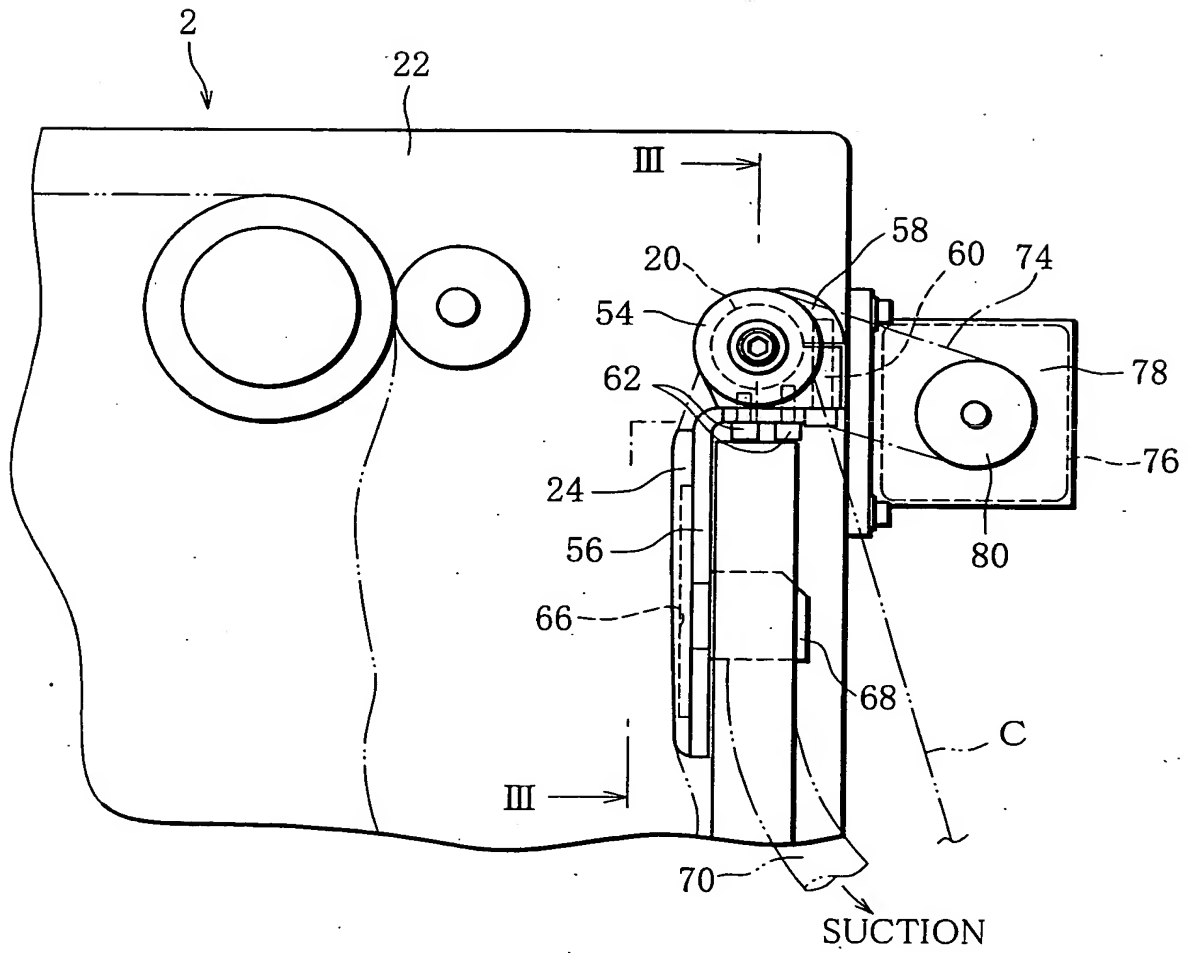


FIG. 3

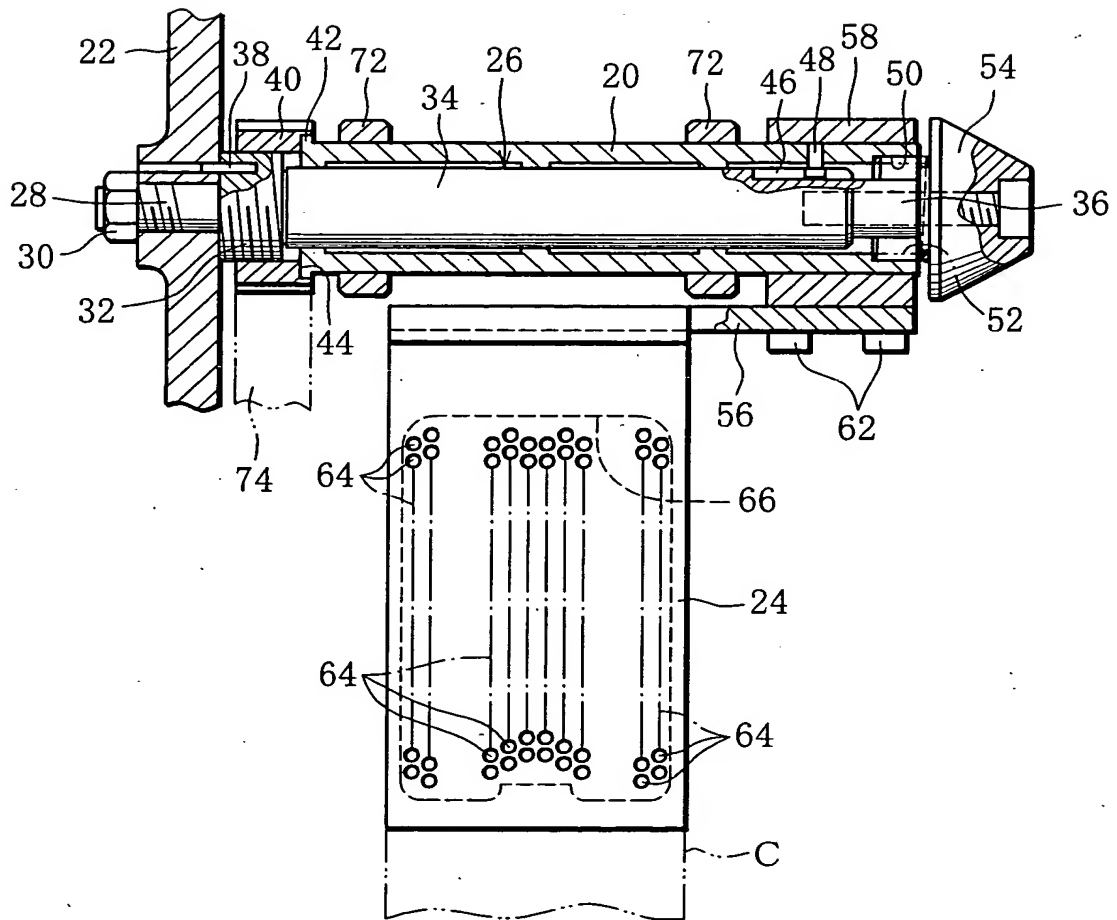


FIG. 4

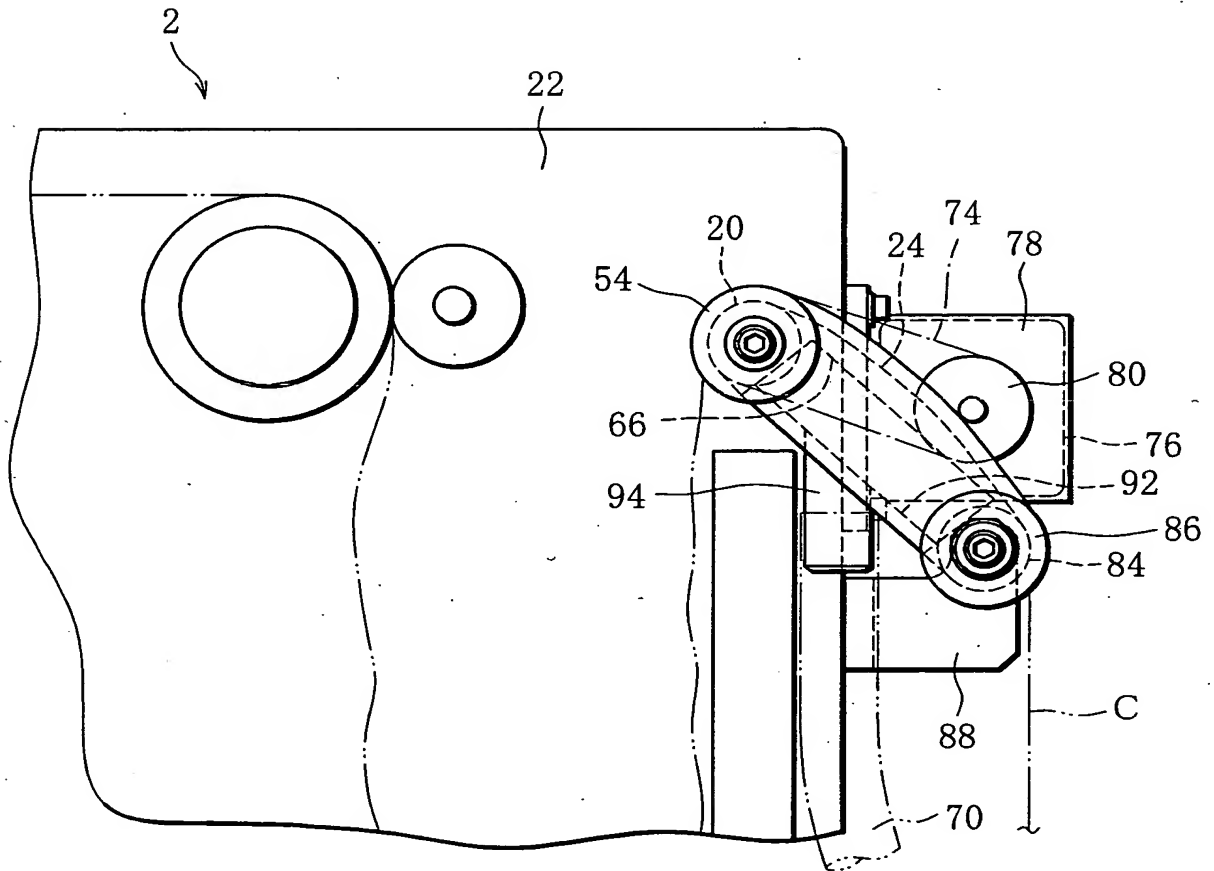


FIG. 5

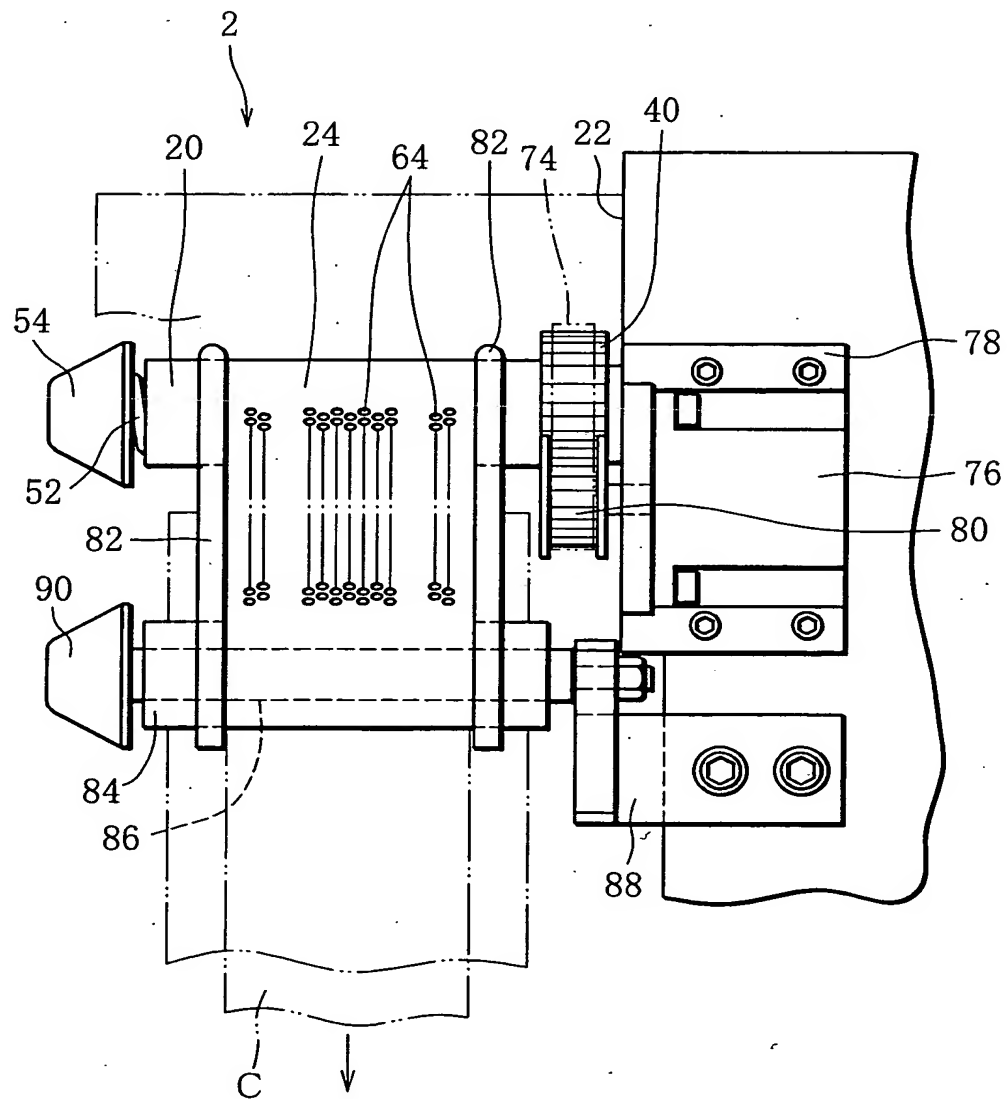


FIG. 6

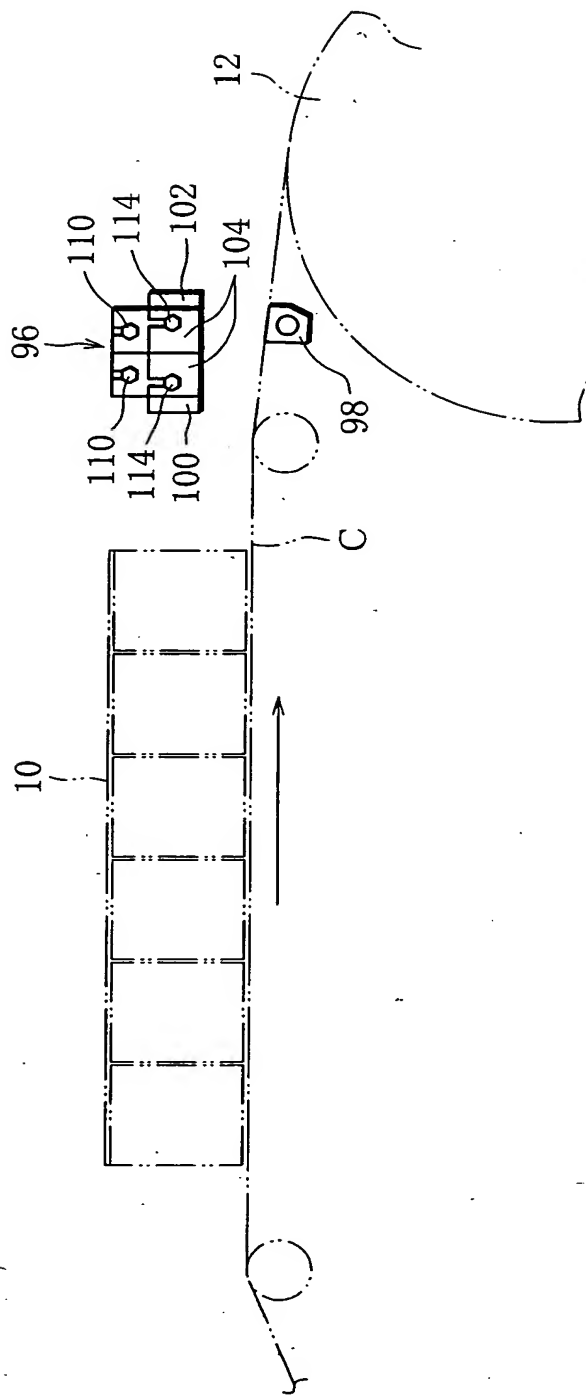


FIG. 7

